

6/5/2018

[Dart Hawkesbury] Job Sheet - David, Logan

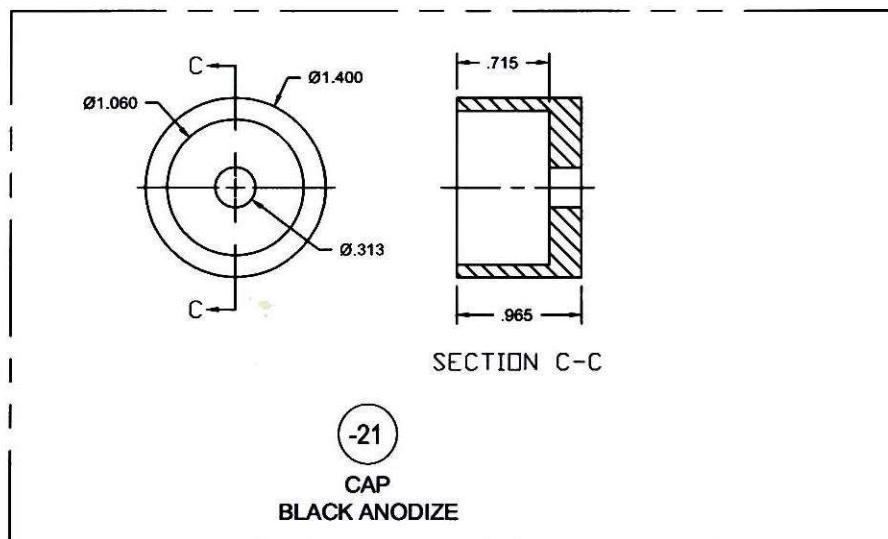
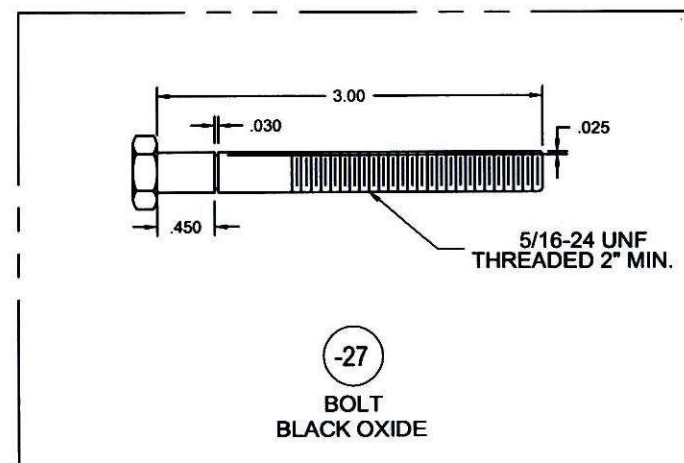
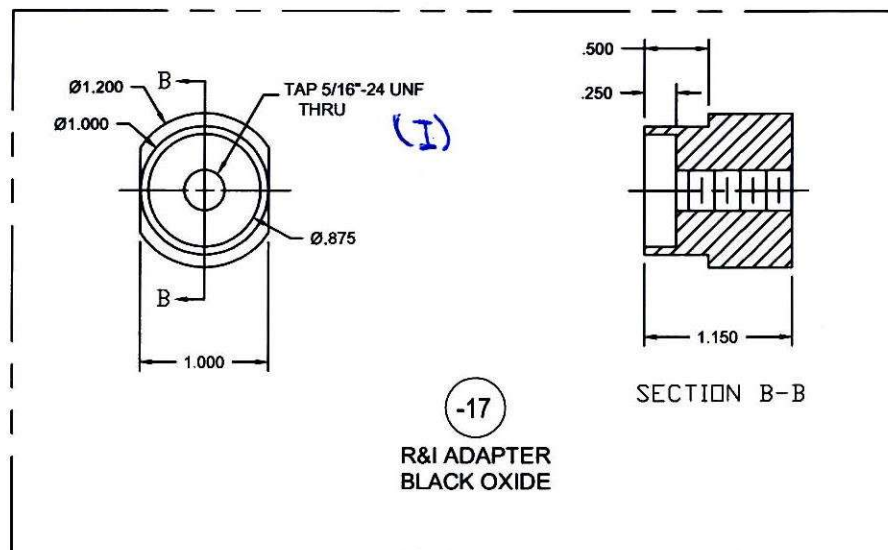
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SHIP
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		Dart Aerospace Ltd. 1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada Tel (613) 632-5200		RB877406-5-21 Job Sheet 177001				
Part No: RB877406-5-21		Job Qty: 10 ea						
Part Name: Cap		Part Weight: 0 lbs		Status: At Planning				
Job Created: 5/4/18		Job Tracking No:		Priority: High				
Due Date: 6/4/18		Created By: Marie Lajeunesse						
Type: SOLD		Description:						
Note: DWG RB877406-5 Rev. 1A IPP Rev. A 18.05.01 new issue DP Verify DD								
Ship Via:								
Bill of Materials								
Job Routing								
Op No	Operation	Qty	Start Date	Due Date	Standard Setup Run hrs Hrs	Workcenter / Supplier	Lead Time	Sign-off
90	Start up Operation	10 Ea	6/4/18	6/4/18	0.00 0.00	Start Up Machining-4	9700 ft	JB 18-06-12
120	Lathe Conv	10 pcs	6/4/18	6/4/18	0.25 0.83	Lathe Conv-2	"	JB 18-06-12
130	QC	10 pcs	6/4/18	6/4/18	0.00 0.00	QC2 Machining-5	"	JB 18-06-12
140	QC	10 pcs	6/4/18	6/4/18	0.00 0.00	QC8 Machining-5		JB 18-06-12
150	Outsource	10 pcs	6/4/18	6/4/18	0.00 0.00	Outsource4		CT 18-06-13
160	Packaging	10 pcs	6/4/18	6/4/18	0.00 0.00	Packaging2		JB 18-06-12
170	QC	10 pcs	6/4/18	6/4/18	0.00 0.00	QC6		JB 18-06-12
180	Packaging	10 pcs	6/4/18	6/4/18	0.00 0.00	Packaging3-2		JB 18-06-12
190	QC21-SA	10 Ea	6/4/18	6/4/18	0.00 0.00	QC21		JB 18-06-12
Part Op 120 - Machine as per DWG. Descriptions: 150 - Issue P/O to GROUPE ALTECH; PO 40175 -ANODIZE COLOR BLACK, PER IAW MIL-STD-883C TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required 160 - Receive 180 - IDENTIFY AND STOCK								
Job BOM								
Part / Item	Component Name	Quantity	Operation	Container				
M6061T6R1.500	6061-T6 Round Bar 1.500	.9700 ft (.097 ea)	90-Start up Operation					
Job Allocations								
Operation	Component Part	Required	Inventory	Allocated				
90-Start up Operation	M6061T6R1.500	1	53	0				
Part Specifications								
Specifications could not be found.								

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



RED BARN MACHINE	
TITLE DAMPER BEARING CUTTING TOOL	
DWG NO. RB877406-5-17 thru -27	REV 1A
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS XXX ± .005 XX ± .01 X ± .1	
FRACTIONS ± 1/32 ANGLES ± 5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 6-28-01
DRAWN BY: COLE	
APPROVED	
HEAT TREAT	
FINISH SPEC	
SEE PARTS	
USED ON MODEL	
BELL 406	
SHEET 4 of 4	



Container No: S080372



Part: RB877406-5-21

Job No: 177001

Serial No/Batch: S080372

Revision: 1A

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 06/12/18



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040175**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO040175
PO Date: 6/14/18
Due Date: 6/18/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	173874	RBE350A94-3700-A-01	Tube -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	6/15/18	24 pcs	0 pcs	24 pcs	\$3.85/pcs	\$92.40
2	173878	RBE350A94-3700-C-01	Tube -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	6/15/18	28 pcs	0 pcs	28 pcs	\$1.80/pcs	\$50.40

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	178864	RBW6420G00131-8G-5	Pin -Issue P/O to GROUPE ALTECH: P/O _____ -Zinc plate, ASTM B633 TYPE 2 SC2 -Color BLACK -Material type 4140 -Certificate of Conformity is required -Issue P/O to GROUPE ALTECH: P/O _____ -Zinc plate, ASTM B633 TYPE 2 SC2 -Color BLACK -Material type 4140 -Certificate of Conformity is required -Issue P/O to GROUPE ALTECH: P/O _____ -Zinc plate, ASTM B633 TYPE 2 SC2 -Color BLACK -Material type 4140 -Certificate of Conformity is required	Firmed	6/15/18	12 pcs	0 pcs	12 pcs	\$12.50/pcs	\$150.00
4	177002	RB877406-5-27	Bolt -Issue P/O to GROUPE ALTECH; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Certificate of Conformity is required	Firmed	6/15/18	10 pcs	0 pcs	10 pcs	\$0.97/pcs	\$9.70
5	173926	RBE703A94-1130-01-09	Bottom Fixture 2 -Issue P/O to Groupe Altech: PO _____ -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2 WATER SEALANT -Certificate of Conformity is required	Firmed	6/15/18	12 pcs	0 pcs	12 pcs	\$4.95/pcs	\$59.40
6	173876	RBE350A94-3700-A-05	Foot -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	6/15/18	21 pcs	0 pcs	21 pcs	\$2.80/pcs	\$58.80
7	177001	RB877406-5-21	Cap -Issue P/O to GROUPE ALTECH; PO _____ -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	6/15/18	13 pcs	0 pcs	13 pcs	\$1.15/pcs	\$14.95

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Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
8	177060	RBW6420G01531-8G-2	Guide -Issue P/O to Groupe Altech: P/O _____ -Zinc plate, ASTM B633 TYPE 2 SC2 -Color yellow -Certificate of Conformity is required -Issue P/O to Groupe Altech: P/O _____ -Zinc plate, ASTM B633 TYPE 2 SC2 -Color yellow -Certificate of Conformity is required -Issue P/O to Groupe Altech: P/O _____ -Zinc plate, ASTM B633 TYPE 2 SC2 -Color yellow -Certificate of Conformity is required -Issue P/O to Groupe Altech: P/O _____ -Zinc plate, ASTM B633 TYPE 2 SC2 -Color yellow -Certificate of Conformity is required	Firmed	6/18/18	6 pcs	0 pcs	6 pcs	\$1.05/pcs	\$6.30
9	173859	RBE350A93-3307-00-01	Retractor -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13964, CLASS 1; MIL-C-16173 GRADE 4 -Certificate of Conformity is required	Firmed	6/18/18	12 pcs	0 pcs	12 pcs	\$2.55/pcs	\$30.60
10	177059	RBW6420G01531-8G-1	Reaction -Issue P/O to ATG: _____ - ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL -Certificate of Conformity is required	Firmed	6/18/18	6 pcs	0 pcs	6 pcs	\$10.00/pcs	\$60.00
11	178821	RBW6505G00831-3G-23	Bar -Issue P/O to ATG: _____ - ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL -Certificate of Conformity is required	Firmed	6/18/18	6 pcs	0 pcs	6 pcs	\$2.25/pcs	\$13.50
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Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
12	176957	C3-11-1	Side Plate - Solenoid C3-Hook -Issue P/O to Groupe Altech : -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	6/18/18	19 pcs	0 pcs	19 pcs	\$6.55/pcs	\$124.45
13	177000	RB877406-5-17	R & I Adapter -Issue P/O to GROUPE ALTECH; PO -Black oxide finish, MIL-C- 13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF- 81309 and wipe off excess. -Certificate of Conformity is required	Firmed	6/18/18	11 pcs	0 pcs	11 pcs	\$1.25/pcs	\$13.75
Grand Total:										\$684.25

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

CT.

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Certificat de Conformité / Certificate of Compliance

(010350-2)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

010350 - 2

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.					
22-Jun-2018		Aman		PO040175					
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order	
3	RBW6420G00131-8G-5 Rev.	RBW6420G00131-8G-5 01 -ZINC BLACK [ZINC BLACK] ASTM B633 TYPE 2 SC2 COLOR BLACK	ZINC CH	12	12	0	0	0	
5	RBE703A94-1130-01-09 Rev.	RBE703A94-1130-01-09 01 -ANO-RED [ANODIZE RED] PER IAW MIL-A-8625 TYPE 2 CLASS 2 WATER SEALANT	ANODIZE CH	12	12	0	0	0	
7	RB877406-5-21 Rev.	RB877406-5-21 01 -ANO-BLACK [ANODIZE BLACK] PER IAW MIL-A-8625F TYPE 2 CLASS 2 WATER SEALANT	ANODIZE CH	13	13	0	0	0	
11	RBW6420G01531-8G-1 Rev.	RBW6420G01531-8G-1 01 -ANO-CLEAR [ANODIZE CLEAR] PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEALANT	ANODIZE CH	6	6	0	0	0	
12	RBW6505G00831-3G-23 Rev.	RBW6505G00831-3G-23 01 -ANO-CLEAR [ANODIZE CLEAR] PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEALANT	ANODIZE CH	6	6	0	0	0	
13	C3-11-1 Rev.	C3-11-1 01 -ANO-BLACK [ANODIZE BLACK] PER IAW MIL-A-8625F TYPE 2 CLASS 2 WATER SEALANT	ANODIZE CH	19	19	0	0	0	

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Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.